



SUMMIT PREMIUM



GRADING DESCRIPTION

Texture	Brushed
Grading	Premium
Colour variation	<p>Natural wood variation is accepted, color variation between batches as well</p> <p>Amount of variation:</p> 
Fresh knots	<p>Small knots allowed, no open gaps</p> <p>Amount of knots:</p> 
Cracked filled knots	Not allowed
Sapwood	Not allowed
Flake	No open flake
Natural features: dark lines, mineral, deflected grain...	Limited, accepted in 10% of cases
Cracks	Light cracks are allowed when sealed with lacquer
Insect hole	Not allowed
Blue/yellow stain	Not allowed
Machine marks	Not allowed
Jointing	Single-strip, joints not allowed
Structure variation	Mainly crown and half crown, quarter cut limited
Length/width tolerance	Maximum of 0.1mm in ambient humidity of 60%

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED

