



GRADING DESCRIPTION

Texture	Brushed
Grading	Premium
Colour variation	Natural wood variation is accepted, color variation between
	batches as well
	Amount of variation:
Fresh knots	Small knots allowed, no open gaps
	Amount of knots:
Cracked filled knots	Not allowed
Sapwood	Not allowed
Flake	No open flake
Natural features: dark	Limited, accepted in 10% of cases
lines, mineral, deflected	
grain,	
Cracks	Light cracks are allowed when sealed with lacquer
Insect hole	Not allowed
Blue/yellow stain	Not allowed
Machine marks	Not allowed
Jointing	Joints are allowed, maximum 2 joints per plank
Structure variation	Quarter and half crown
Length/width tolerance	Maximum of 0.1mm in ambient humidity of 60%

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED

