



DELUXE PREMIUM



GRADING DESCRIPTION

Texture	Brushed
Grading	Premium
Colour variation	Natural wood variation is accepted, color variation between batches as well Amount of variation: 
Fresh knots	Small knots allowed, no open gaps Amount of knots: 
Cracked filled knots	Not allowed
Sapwood	Not allowed
Flake	No open flake
Natural features: dark lines, mineral, deflected grain...	Limited, accepted in 10% of cases
Cracks	Light cracks are allowed when sealed with lacquer
Insect hole	Not allowed
Blue/yellow stain	Not allowed
Machine marks	Not allowed
Jointing	Single-strip, joints not allowed
Structure variation	Quarter and half crown
Length/Width tolerance	Maximum of 0.1mm in ambient humidity of 60%

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED

